

# Miniature Pressure Switches and Vacuum Switches

P6 and P7 Series

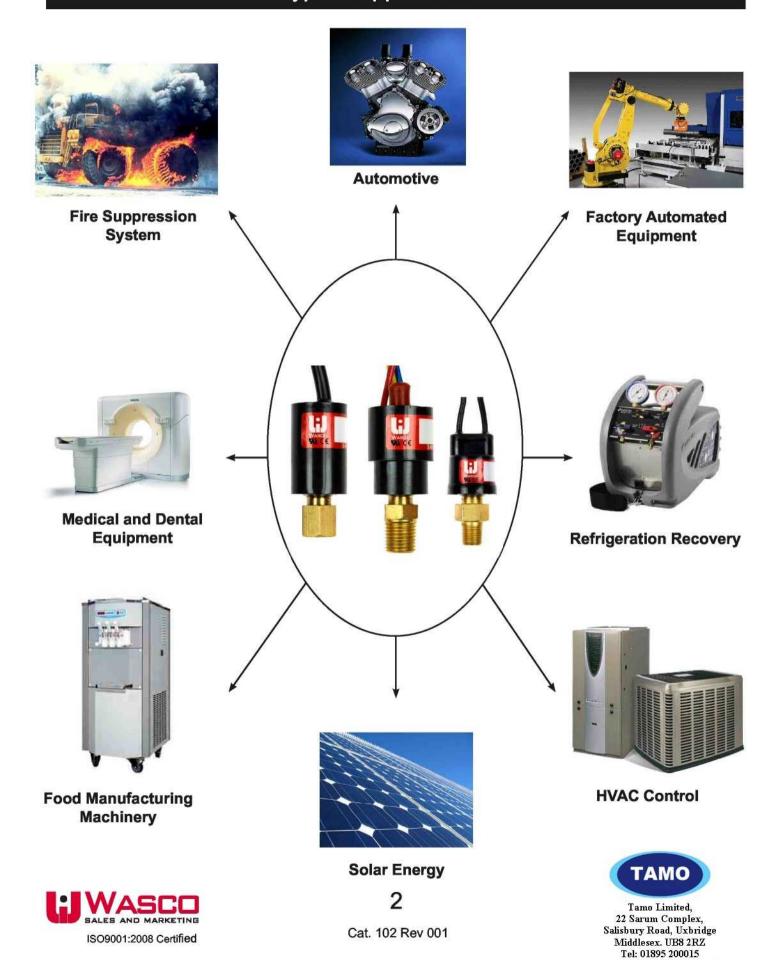




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Website: www.tamo.co.uk

# **Typical Applications**



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# P6/P7 Series Pressure and Vacuum Switches

#### P6/P7 Series

Material Specifications: NON-WETTED MATERIALS

Electrical Housing - Plastic (PBT), Epoxy Crimp Ring - Stainless Steel Electric Contact - Silver-plated Brass, (Gold optional)

#### **WETTED MATERIALS**

Fitting - Brass Diaphragm Assembly - Stainless Steel





P6 (Automatic Reset)



P7 (Manual Reset)

#### **Technical Specifications**

No.	Name	Requirements		
1	Activation Point Range	Open/Close at 30 inHg to 2000 PSI*		
2	Activation Point Tolerance Positive Pressure	± 3 to ± 100 PSI (See table I on page 7)		
3	Activation Point Tolerance Vacuum	± 6 inHg (See table II on page 7)		
4	Proof Pressure**	≤ (Max Operating Pressure x 1.5)		
5	Burst Pressure***	For Max Operating Pressure ≤ 165 PSI, Burst Pressure = 2500 PSI For Max Operating Pressure ≥ 165 PSI, Burst Pressure = 5000 PSI		
6	Temperature Range	Ambient: -5° F to 175° F Medium: -40° F to 260° F		
7	Electrical Rating	50/60 Hz DC 36V 6A AC 240V 6A Custom Currents Available		
8	Dielectric Strength	AC 700 VRMS Open Switch AC 1500 VRMS Terminals Fitting Leakage Current ≤ 1mA		
9	Insulation Resistance	DC 500V ≥ 100 MΩ		
10	Contact Resistance	≤ 20 mΩ		
11	Expected Lifetime	≥ 100,000 cycles		
12	Leak Rate	≤1.0 x 10 <sup>-3</sup> cc/min Air		

<sup>\*</sup>UL Recognition for operating pressures ≤ 800 psig

<sup>\*\*\*</sup>Operate at burst pressure for up to 1 minute with no burst occurrence





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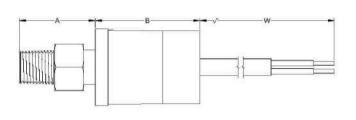
<sup>\*\*</sup>Operate at proof pressure for up to 1 minute with no leakage. Calibration may be permanently affected.

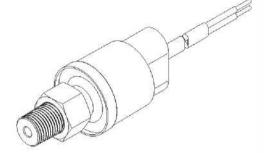
## P6 Wire Termination

#### P6 Automatic Reset Switch

Automatic Reset switches, which are the most common type, will change the state of the electrical poles ("cut-in/cut-out") when the pressure crosses the activation point (set point). The electrical state will return to the previous state when the pressure crosses the deactivation point. These switches do not need human interaction to operate.

# P6 Series (SPST) Wire Termination





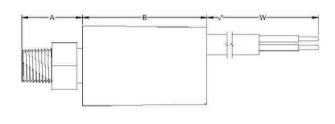
P6 - Wires

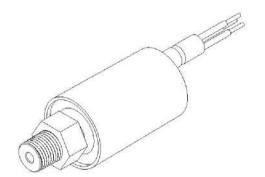
Fitting	Α	В	W
1/8"-27 NPT	0.93	1.28	Customer Specified Length (3-99")
1/4"-18 NPT	0.94	1.28	Customer Specified Length (3-99")
1/4" Female Flare	0.70	1.28	Customer Specified Length (3-99")

SPST Color Code

Wire Color	Terminal		
Black	Normally Closed / Normally Open		
Black	Common		

# P6 Series (SPDT) Wire Termination





P6 - Wires

Fitting	Α	В	W
1/8"-27 NPT	0.93	1.50	Customer Specified Length (3-99")
1/4"-18 NPT	0.94	1.50	Customer Specified Length (3-99")
1/4" Female Flare	0.70	1.50	Customer Specified Length (3-99")

SPDT Color Code

Wire Color	Pressure Switch	Vacuum Switch	
Blue	Normally Closed	Normally Open	
Green	Common	Common	
Brown	Normally Open	Normally Closed	



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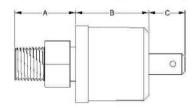


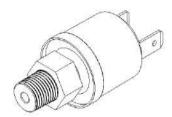
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### P6 Blade Termination

## P6 Series (SPST) 1/4" Blade Termination





P6 - Blades

Fitting	Α	В	С
1/8"-27 NPT	0.93	1.03	0.44
1/4"-18 NPT	0.94	1.03	0.44
1/4" Female Flare	0.70	1.03	0.44

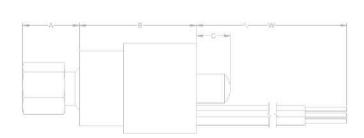
Note: P6 Series with 1/4" blade termination is only available as a SPST configuration

### P7 Termination

#### P7 Manual Reset Switch

Manual Reset switches will change electrical state ("cut-in/cut-out") and lock when the system pressure crosses the increasing activation point. When the system pressure drops to the deactivation point, the switch's electrical state will remain unchanged. An operator must depress the manual reset button in order for the switch to return to its normal (deactivated) state. These switches are best utilized in systems that need to be inspected if a maximum pressure has been exceeded, or as safety devices in systems that <u>need</u> human interaction before restarting.

## P7 Series (available with wire termination only)





P7 - Wires

1 / Wilco					
Fitting	Α	А В		W	
1/8"-27 NPT	0.93	1.62	0.52	Customer Specified Length (3-99")	
1/4"-18 NPT	0.94	1.62	0.52	Customer Specified Length (3-99")	
1/4" Female Flare	0.70	1.62	0.52	Customer Specified Length (3-99")	

SPDT Color Code

Wire Color	Pressure Switch	Vacuum Switch
Blue	Normally Closed	Normally Open
Red	Common	Common
Yellow	Normally Open	Normally Closed



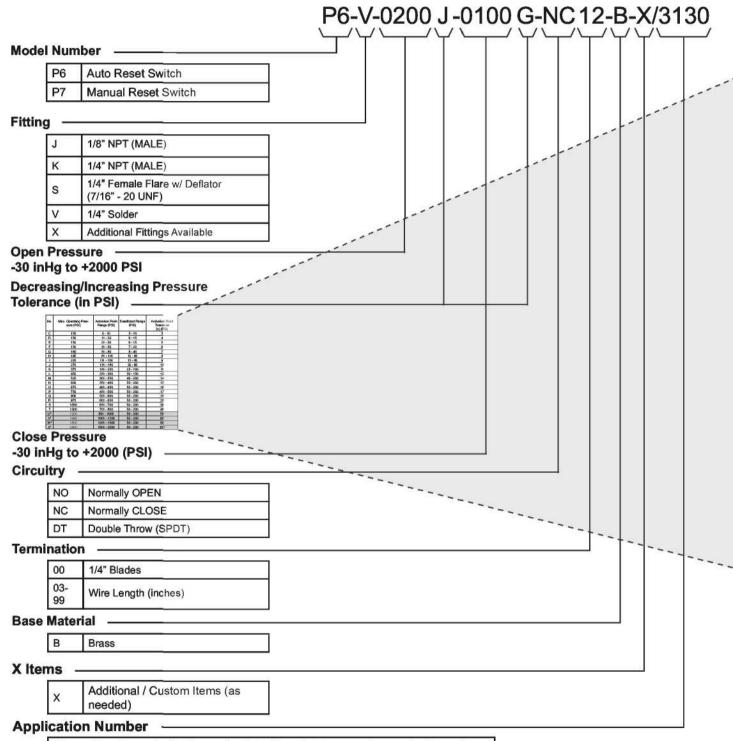
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## How to Order P6 and P7 Series Switches



Wasco will assign an Application number that will correlate to your unique application, and include any specific options that are not called out in our standard part numbering.

#### Pressure Switch Example: P6-V-0200J-0100G-NC12-B-X/3130

(P6) series auto reset switch, (V) 1/4" solder fitting, (0200) Open at 200 PSI ± 10 PSI (J), (0100) Close at 100 PSI ± 7 PSI (G), (NC) SPST normally closed, (12) inch wires, (B) Brass fitting, (X) connector assembly, (3130) assigned Application Number.



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# Operating Pressure Range and Standard Tolerances

Table I- Positive Pressure Activation Points

No.	Max. Operating Pressure (PSI)	Activation Point Range (PSI)	Deadband Range (PSI)	Activation Point Tolerance (±) (PSI)
С	150	0 - 10	5 - 10	3
D	150	11 - 20	6 - 15	4
E	150	21 - 30	6 - 15	5
F	150	31 - 50	7 - 20	6
G	160	51 - 80	8 - 40	7
Н	195	81 - 110	10 - 60	8
	220	111 - 130	15 - 80	9
J	270	131 - 180	20 - 90	10
K	375	181 - 250	25 - 100	11
L	450	251 - 300	30 - 150	12
М	525	301 - 350	40 - 200	14
N	600	351 - 400	50 - 200	15
0	675	401 - 450	50 - 200	16
Р	750	451 - 500	50 - 200	17
Q	900	501 - 600	50 - 200	18
R	975	601 - 650	50 - 200	20
S	1050	651 - 700	50 - 200	30
T	1200	701 - 800	50 - 200	40
U*	1200	801 - 1000	50 - 200	50
V*	1440	1001 - 1200	50 - 200	60
W*	1800	1201 - 1500	50 - 200	80
X*	2400	1501 - 2000	50 - 200	100

<sup>\*</sup> Activation Point ranges U, V, W and X are not UL recognized

# Operating Vacuum Range and Standard Tolerance

Table II- Vacuum Pressure Activation Points

No.	Operating Vacuum Range (inHg)	Min. Deadband Range (inHg)	Activation Point Tolerance (±) (inHg)
С	-30 to 0	8	6

Vacuum Switch Example: P6-J-V015C-V007C-NC12-B-X/3131

(P6) series auto reset switch, (J) 1/4" NPT fitting, (V015) Open at 15 inHg ± 6 inHg (C), (V007) Close at 7 inHg ± 6 inHg (C), (NC) SPST normally closed, (12) inches wires, (B) Brass fitting, (X) connector assembly, (3131) assigned Application Number.





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# P6 and P7 Series Glossary of Terms

Activation Point: The point at which a sensor changes mechanical or electrical output state as a result of change to its input. Sometimes referred to as "Cut-in". (i.e. the pressure at which a switch will change from OFF to ON) See also: Deactivation Point, Set Point.

Activation Point Tolerance: The range expressing the largest variation of activation of a sensor while operating within the listed operating conditions.

Auto Reset: Automatic Reset switches, which are the most common type, will change the state of the electrical poles ("cut-in/cut-out") when the pressure crosses the activation point (Set Point). The electrical state will return to the previous state when the pressure crosses the deactivation point. These switches do not need human interaction to operate.

Burst Pressure: Pressure which causes failure of pressure sensing element. Exceeding the burst pressure results in permanent damage and mechanical breach of process media.

Deadband: The difference in pressure between the activation point (Set Point) and deactivation point (Reset Point). See also: Hysteresis.

**Deactivation Point:** The point at which a sensor changes mechanical or electrical output state as a result of change to its input. Sometimes referred to as "Cut-out". (i.e. the pressure at which a switch will change from ON to OFF) See also: Activation Point, Set Point.

Dielectric Strength: The maximum electric field strength that an insulator can withstand intrinsically without breaking down, i.e., without experiencing failure of its insulating properties.

Hysteresis: The difference in readings of an instrument when the value of the measured quantity is approached from two different directions.

Manual Reset: Manual Reset switches will change electrical state ("cut-in/cut-out") and lock when the system pressure crosses the increasing activation point. When the system pressure drops to the deactivation point, the switch's electrical state will remain unchanged. An operator must depress the manual reset button in order for the switch to return to its normal (deactivated) state. These switches are best utilized in systems that need to be inspected if a maximum pressure has been exceeded, or as safety devices in systems that need human interaction before restarting.

Maximum Operating Pressure: The designed safe pressure limit of a sensing element at which regular use will cause no damage.

Maximum Operating Temperature: The designed safe temperature below which a sensor may be operated without loss of accuracy or integrity.

Operating Pressure Range: The pressure range (minimum and maximum pressure) in which a sensor can be safely operated and maintain activation point and mechanical integrity.

Proof Pressure: Pressure exceeding the Maximum Operating Pressure to which a sensor may be occasionally subjected to and cause no mechanical loss of integrity.

Repeatability: The exactness with which a sensor duplicates its Activation Point after successive cycles within the same operating conditions.

Reset Band: The difference in pressure between the activation point (Set Point) and deactivation point (Reset Point). See also: Hysteresis.

Reset Point: Point at which a switch will return to its original or normal operating position.

Sensor: A primary measuring device (bellows, diaphragm, piston) for detecting either the absolute or variable pressure.

Set Point: The calibrated point at which a sensor will activate. Set Point can be specified including the intended direction of pressure change (increasing or decreasing) to account for hysteresis. See also: Activation Point

SPDT: An acronym meaning Single Pole Double Throw, referring to an electrical switch contain common, normally open and normally closed terminals. See also: SPST.

SPST: An acronym meaning Single Pole Single Throw, referring to an electrical switch containing a common terminal and either a normally open or a normally closed terminal. See also: SPDT

Vacuum Pressure: The range of pressure identified as below atmospheric pressure.

Wetted Parts: Sensor components that come into direct contact with the process media.

#### Return Policy

Should one of our products be suspected of malfunction, return it as soon as possible, with shipping charges prepaid. An RMA (Return Material Authorization) number must be issued for your return. Please do not attempt to disassemble or repair as this action may destroy evidence of malfunction. Your cooperation in this regard will save both time and money.

# **Warranty Policy**

WASCO warrants the P6 and P7 series to be free from defects in material and workmanship in normal use and service for a period of 1 year or 100,000 cycles from date of shipment, which ever occurs first. This warranty is limited to the repair or replacement of the product or part thereof which the Seller's inspection finds to be defective. This warranty shall not apply if the product has been subjected to misuse, negligence, accident, modification or repair by unauthorized persons. Repairs NOT covered under this Warranty will be subjected to a standard service charge. No other warranty or guarantee is expressed or implied.

Note: Please consider all the possible failure modes in your system that could occur with the use of our product. The switch you are considering could fail mechanically or electrically and the user must bear full responsibility for its' misapplication and misuse, including but not limited to any losses or damages caused by your use of that switch in your products, and by your customer's use of your products. Wasco, Inc. accepts no responsibility or liability for failures resulting from any misapplication of its product.

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